

COMPANY INFORMATION

COMPANY NAME: ORTHO SPECIALTIES
COMPANY ADDRESS: 3820 OHIO AVE - SUITE 15
 ST. CHARLES, IL 60174
COMPANY PHONE: 630-443-0225
COMPANY FAX: 630-443-0224
COMPANY WEB ADDRESS: www.orthospecialties.com

STAINLESS STEEL, AUSTENITIC AND MARTINSITIC 302, 303, 304, 316L, 17-4, 425 AND 440

DOCUMENT NUMBER:	SDS108
REVISION DATE:	10/22/2014
REVISION:	REV. D
NUMBER OF PAGES:	4

I - IDENTIFICATION OF SUBSTANCE

1.1 Product Identifier:

STAINLESS STEEL, AUSTENITIC AND MARTINSITIC 302, 303, 304, 316L, 17-4, 425 AND 440

Trade Names or Synonyms:

Steel Products: Straight Wire; Arch Wire; Ligature Wire; Wire Form Appliances; Sectionals, Adapters; Space Maintainers; Brackets; Tubes; bands; Lugs/Cleats/Eyelets/Hooks; Buttons; Pins; Locks; Clasps; Screws; Expansion Screws; Springs; Instruments; Facebows; Lip Bumper;

II - COMPOSITION / INFORMATION ON INGREDIENTS

Component	CAS#	% (RANGE)	ACGIH - TLV	OSHA - PEL
IRON	7439-89-6	65-75	None	None
CHROMIUM ³	7440-47-3	15-20	0.5mg/m ³ (Dust)	1mg/m ³ (Dust)
		0.5mg/m ³ /M2 (Cr+6)		
NICKEL	7440-02-0	8-12	1mg/m ³ (Dust)	1mg/m ³ (Dust)
		Suspected Carcinogen- NTP & IARC Listed See Sections 5 & 7		
MANGANESE (E)	7439-96-5	0-2	5mg/m ³ Max. (Dust)	5mg/m ³ (Dust)
TUNGSTEN	7440-33-7	0-4	5mg/m ³ (Dust)	None
MOLYBDENUM	7439-98-7	0-4	10mg/m ³ (Dust)	15mg/m ³ (Dust)
ALUMINUM	7429-90-5	0-2	15mg/m ³ (Dust)	15mg/m ³ (Dust)
COPPER	7440-50-8	0-4	1mg/m ³ (Dust)	1mg/m ³ (Dust)
SILICON	7440-21-3	0-5	10mg/m ³ (Dust)	15mg/m ³ (Dust)
COBALT	7440-48-4	0-5	0.5mg/m ³ (Dust)	0

III - HAZARDOUS IDENTIFICATION

Steel products in their usual solid physical state do not constitute any physical health hazard. However, subsequent operations such as brazing, burning, cutting, grinding, heat treating, pickling, welding, or processing in any other fashion may produce potentially hazardous dust or fume which can be inhaled, swallowed, or come in contact with the skin, eyes, or mucous membranes.

POSSIBLE SYMPTOMS OF EXPOSURE TO DUST, FUMES, OR GASES:

Acute: Irritation of eyes, nose, throat, and skin; metallic taste in mouth; nausea; metal fume fever.
Chronic: Only after six to ten years of exposure to iron dust or fumes does one present any signs of pneumoconiosis. Physical examinations of those exposed to iron dust have not indicated any disability. Excess inhalation of Chromium fumes has been associated with respiratory cancer.
 Excessive and prolonged inhalation to manganese (generally over 2 years exposure) can cause damage to the central nervous system. Specifically, the pathology resembles Parkinson's Disease.
Carcinogenicity: Chromium, Cobalt-Chromium Alloys, and Nickel have been identified by the International Agency for Research on Cancer (IARC) and the National Program (NTP) as potential cancer causing agents.

POSSIBLE SYMPTOMS OF EXPOSURE TO DUST, FUMES, OR GASES:

Acute: Irritation of eyes, nose, throat, and skin; metallic taste in mouth; nausea; metal fume fever.
Chronic: Only after six to ten years of exposure to iron dust or fumes does one present any signs of pneumoconiosis. Physical examinations of those exposed to iron dust have not indicated any disability. Excess inhalation of Chromium fumes has been associated with respiratory cancer.
 Excessive and prolonged inhalation to manganese (generally over 2 years exposure) can cause damage to the central nervous system. Specifically, the pathology resembles Parkinson's Disease.

COMPANY INFORMATION

COMPANY NAME: ORTHO SPECIALTIES
COMPANY ADDRESS: 3820 OHIO AVE - SUITE 15
 ST. CHARLES, IL 60174
COMPANY PHONE: 630-443-0225
COMPANY FAX: 630-443-0224
COMPANY WEB ADDRESS: www.orthospecialties.com

**STAINLESS STEEL, AUSTENITIC AND
 MARTINSITIC 302, 303, 304, 316L,
 17-4, 425 AND 440**

DOCUMENT NUMBER:	SDS108
REVISION DATE:	10/22/2014
REVISION:	REV. D
NUMBER OF PAGES:	4

IV - FIRST AID MEASURES

PRIMARY ROUTES OF ENTRY

EMERGENCY FIRST AID:

Inhalation:

Remove to fresh air, if condition continues, consult physician.

Eye Contact:

Flush well with running water to remove particulates and get medical attention.

Skin Contact:

Brush off excess dust. Wash area well with soap and water.

Ingestion:

Seek medical help if large quantities of material have been ingested.

V - FIRE FIGHTING MEASURES

Flash Point:	N/A
Flammability Limits in Air % by Volume:	N/A
Extinguisher Media:	N/A
Auto-ignition Temperature:	N/A
Special Fire Fighting Procedures:	N/A
Unusual Fire and Explosive Hazards:	N/A

VI - ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Remove by mechanical means.

VII - HANDLING AND STORAGE

Use good housekeeping procedures to prevent accumulation of dusts, thus minimizing airborne dust concentrations.

VIII - EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION REQUIREMENTS:

Local exhaust recommended while burning, grinding, and / or welding and airborne levels of metal oxides exceed applicable OSHA Standards.

PERSONAL PROTECTIVE EQUIPMENT:

Respiratory Protection:

If fumes, misting or dust conditions occurs and exceed applicable OSHA Standards.

Personal Protection:

Respiratory:

If fumes, misting or dust conditions occurs and exceed applicable OSHA Standards, provide NIOSH approved air-supplied respirators.

Eye Protection:

Recommend approved safety glasses / goggles when grinding, welding, etc.

Hand Protection:

Gloves:

As required.

Other Clothing:

As required.

COMPANY INFORMATION

COMPANY NAME: ORTHO SPECIALTIES
COMPANY ADDRESS: 3820 OHIO AVE - SUITE 15
 ST. CHARLES, IL 60174
COMPANY PHONE: 630-443-0225
COMPANY FAX: 630-443-0224
COMPANY WEB ADDRESS: www.orthospecialties.com

STAINLESS STEEL, AUSTENITIC AND MARTINSITIC 302, 303, 304, 316L, 17-4, 425 AND 440

DOCUMENT NUMBER:	SDS108
REVISION DATE:	10/22/2014
REVISION:	REV. D
NUMBER OF PAGES:	4

IX - PHYSICAL & CHEMICAL PROPERTIES

Boiling Point:	N/A
Specific Gravity (H ₂ O=1)	Approx. 8
Vapor Pressure:	N/A
Percent Volatile by Volume (%):	N/A
Evaporation Rate=1:	N/A
Solubility in Water:	N/A
Reactivity in Water:	N/A
Appearance and Odor:	Odorless solid with metallic luster.

X - STABILITY AND REACTIVITY

Stability:
 Unstable () Stable (X)
 Conditions to Avoid: N/A

Incompatibility:
 Material to Avoid:
 React with strong acids to form hydrogen gas.

Hazardous Decomposition Products:
 Metal fumes and certain noxious gases, such as CO, may be produced during welding or burning operations.

Hazardous Polymerization:
 May Occur () Will Not Occur (X)
 Conditions to Avoid: N/A

<u>MATERIAL</u>	<u>ACGIH - TLV</u>	<u>OSHA - PEL</u>
ALUMINUM	5mg/m ³	None
CARBON MONOXIDE	50ppm	50ppm
CHROMIUM (D)	0.05mg/m ³	0.1mg/m ³
	Suspected Carcinogen-NTP & IARC Listed See Sections 5 & 7	
COBALT FUME	0.05mg/m ³	0.1mg/m ³
COPPER FUME	0.2mg/m ³	0.1mg/m ³
IRON (B)	5mg/m ³	10mg/m ³
MANGANESE (F)	1mg/m ³	5mg/m ³ Maximum
MOLYBDENUM	5mg/m ³	5mg/m ³
NICKEL	0.1mg/m ³	1mg/m ³
	Suspected Carcinogen-NTP & IARC Listed See Sections 5 & 7	
NITROGEN DIOXIDES	3ppm	5ppm Maximum
OZONE	0.1ppm	0.1ppm
SILICON (C)	10mg/m ³	None
TUNGSTEN FUME	1mg/m ³	None



Ortho Specialties

SAFETY DATA SHEET

COMPANY INFORMATION

COMPANY NAME: ORTHO SPECIALTIES
COMPANY ADDRESS: 3820 OHIO AVE - SUITE 15
 ST. CHARLES, IL 60174
COMPANY PHONE: 630-443-0225
COMPANY FAX: 630-443-0224
COMPANY WEB ADDRESS: www.orthospecialties.com

STAINLESS STEEL, AUSTENITIC AND MARTINSITIC 302, 303, 304, 316L, 17-4, 425 AND 440

DOCUMENT NUMBER:	SDS108
REVISION DATE:	10/22/2014
REVISION:	REV. D
NUMBER OF PAGES:	4

XI - TOXICOLOGY INFORMATION:

No toxic effect would be expected from exposure to the solid form of Steel products. Prolonged, repeated exposure to fumes or dust generated during subsequent operations may or may not cause adverse health effects associated with the listed constituents in excess of OSHA permissible exposure limits established in 29 CFR Part 2920.1200 (See Section 2. Generic Ingredients). This material contains nickel, which for some individuals, could result in development of nickel sensitization. This material should not be used for individuals with a known nickel sensitivity and should be discontinued for individuals whom develop nickel sensitization after prolonged contact.

XII - ECOLOGICAL INFORMATION:

No ecological effects are known.

XIII - DISPOSAL CONSIDERATIONS:

Solids - Sell as scrap for reuse.
 Dust- Follow Federal, State and Local Regulations regarding disposal.
 Grinding, Cutting and Welding Residue- Follow Federal, State and Local Regulations regarding disposal.

XIV - TRANSPORTATION INFORMATION:

Technical Shipping Name; Not Regulated
 Freight Class Bulk: N/A
 Freight Class Package: N/A
 Product Label: N/A
 Hazard Class or Division: Non-Hazardous
 Hazard Class Division Number: Not Hazardous by D.O.T. Regulations

XV - REGULATORY INFORMATION:

These products are manufactured using Good Manufacturing Practices and are regulated as Class i Medical Devices by the U.S. Food and Drug Administration, Class II by the Canada CMDR, and Class IIa by the Medical Device Directive 93/42 EEC for the European Community.

XVI - OTHER INFORMATION:

Note: While the information and recommendations set forth on this data sheet are believed to be accurate as received from our suppliers, Ortho Specialties, Inc. makes no warranty with respect thereto and disclaims all liability from reliance thereon.